

Tel (613) 632-5200

D3532-1
Job Sheet 179057



Part No: D3532-1

Job Qty: 100 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 7/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 06-07-12 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	7/2/18	7/2/18	0.00	0.00	Start Up Machining-2		
100	Hardinge	100 pcs	7/2/18	7/2/18	0.13	4.54	Hardinge		
120	QC	100 pcs	7/2/18	7/2/18	0.00	0.00	QC8		
130	Packaging	100 pcs	7/2/18	7/2/18	0.00	0.00	Packaging3-1		
140	QC21-SA	100 Ea	7/2/18	7/2/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FA643 & DWG D3532 ,

18/07/11
 JUL 16 2018
 JUL 16 2018
 53
 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR0.750	Delrin Round Bar 0.75" Color: Black	3 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR0.750	3	106	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.625inches	+ 0.008 - 0.001	0.633 0.624	
2	Spacer	0.391inches	+ 0.006 - 0.001	0.397 0.390	
3	Spacer	0.260inches	± 0.010	0.270 0.250	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐																																																								
Date : _____		Description V Container No: S090421 Part: D3532-1 Job No: 179057 Serial No/Batch: S090421 Revision: Inspector: Exp Date: Instructions: Date: 07/07/8																																																											
		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																											
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